



Dart Aerospace Ltd.
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RB429WA-CMM-62-36-3-3
Job Sheet 185859



Part No: RB429WA-CMM-62-36-3-3 Job Qty: 2 pcs

Part Name: Swashplate and Support Assembly Work Aid #3



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/5/18

Job Tracking No:

Due Date: 11/16/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RB429WA-CMM-62-36-3-3 Rev.0 IPP Rev. A 18.11.05 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Conventional Mill - 1	2 pcs		11/16/18	0.00	1.00	Conventional Mill - 1 - B4B		 NOV 13 2018
110	QC 2	2 pcs		11/16/18	0.00	0.00	QC 2 - 1		
120	QC 8	2 pcs		11/16/18	0.00	0.00	QC 8 - 12		
130	Packaging 3 - Stock	2 pcs		11/16/18	0.00	0.00	Packaging 3 - 1 - B4B		
140	QC 21 - FG	2 pcs		11/16/18	0.00	0.00	QC 21 - FG - 16		

Part Op Descriptions: 100 - 1- Cut blank 2- Machine as per DWG. DWG Rev: ____ 3- Deburr

GA

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
8674K903	Black Nylon Bar, 6" Wide, 1-1/2" Thick, 1 ft long	1 ft (.5 ea)	100-Conventional Mill - 1	5126863

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Conventional Mill - 1	8674K903	1	0	0

Part Specifications

Specifications could not be found.

Plex 11/5/18 1:57 PM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION		AGAINST DEPARTMENT/PROCESS							
	Rework	☐	Skid-tube	☐	Cross tube	☐	Water Jet	☐	Engineering	☐
	Scrap	☐	Machining	☐	Small Fab	☐	Prod. Eng. Coord.	☐	Quality	☐
	Use-as-is	☐	Thermoforming	☐	Finishing	☐	Rec/Store/Packaging	☐	Other	☐
	Suspected Unapproved	☐	Large Fab	☐	Composite	☐	Supplier	☐		

Date : _____ Step #: _____ MRB (QSI042) Approval _____

Description Work Order De	Disposition
Completed By _____	
Lead hand / Supervisor Approval Verification _____	
QC / QA Coordinator Approval _____	

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Container No: S127042



Part: RB429WA - CMM - 62-36-3-3

Job No: 185859

Serial No/Batch: S127042

Revision: 0

Inspector:

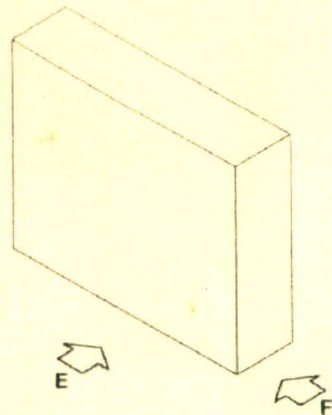
Exp Date:

Instructions:

Date: 11/12/18

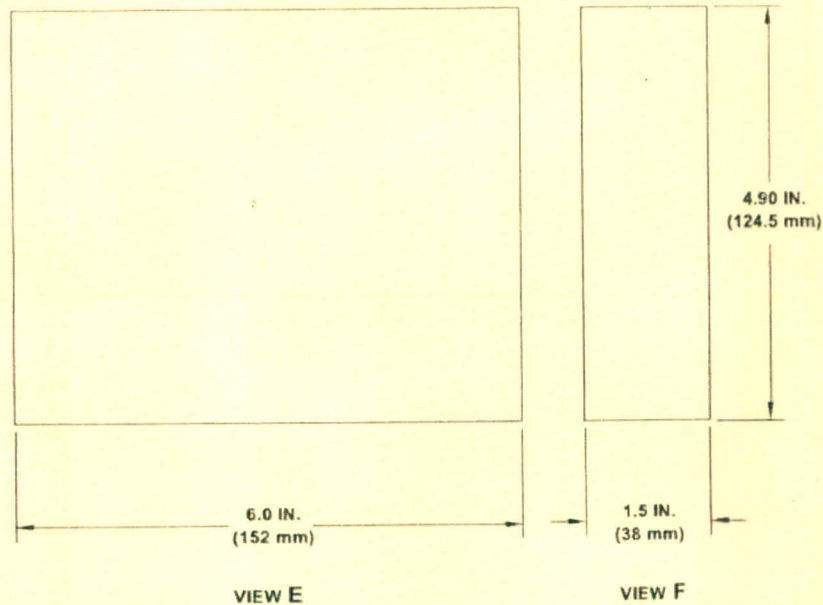
Root Cause		Pres:		Positioned Wrong	
Environment	☐	No Re-verification	☐	Outside Dimensions	☐
Design	☐	Operator	☐	Over/Under tolerance	☐
Doc/Data	☐	Offset/Setup	☐	Part Incorrect	☐
Equip/Tooling	☐	Supplier	☐	Part Lost/Missing	☐
Handling/Pre	☐	Training	☐	Part Moved	☐
Material	☐	Use for Testing	☐	Drawing	☐
Internal Transport	☐	Poor Information	☐	Finish	☐
Tribal Knowledge	☐	Rushing	☐	Misread	☐
LOA	☐	Product Improvement	☐	Turning Sequence	☐
Substation	☐	Process Improvement	☐		
Past Expiry Date	☐	Manufacturing Process	☐		
Misidentified	☐	Past Due	☐		
		OTHER : _____			

SHOP COPY



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 RETURN TO
 ENGINEERING
 UNCONTROLLED COPY
 SUBJECT TO AMENDMENT
 WITHOUT NOTICE
 WORK ORDER
 NO. 185859 MLS
187105

28429 WA-CMM-62-36-3-3
 Rev. 1
 9/22/14



WORKAID ITEM NO. 3
 MATERIAL: WOOD OR PLASTIC

429 MM 62-0118

Figure 62-36. Swashplate and Support Assembly — Workaid Items No. 1 through No. 31 (Sheet 3 of 14)

SHOP COPY

CONTROLLED DOCUMENT

OCT 11 2016

JOB NUMBER

01-5176

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="width:15%;">Skid-tube ☐</td> <td style="width:15%;">Cross tube ☐</td> <td style="width:15%;">Water Jet ☐</td> <td style="width:15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐																						
Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐																						
Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐																						
Large Fab ☐	Composite ☐	Supplier ☐																							
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval																		
Description Work Order Deviation				Disposition				Completed By																	
								Lead hand / Supervisor Approval Verification																	
								QC / QA Coordinator Approval																	
Root Cause		FAULT CATEGORY																							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐																				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐																				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐																				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐																				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐																				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐																				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐																				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐																				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐																				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐																				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____																							
Misidentified ☐	Past Due ☐																								